



Geon™ Vinyl Flexible A85U65

Flexible Polyvinyl Chloride

Key Characteristics

Product Description

General Purpose Clear PVC Compound with low level of UV inhibitor for interior applications containing ingredients not on California's Proposition 65 listings.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose		
Uses	• Flooring • General Purpose	• Hose • Tubing	
Appearance	• Clear/Transparent		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	• Sheet Extrusion

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (100% Strain)	1480 psi	10.2 MPa	ASTM D638
Tensile Strength ² (Break)	2490 psi	17.2 MPa	ASTM D638
Tensile Elongation ² (Break)	360 %	360 %	ASTM D638
Elastomers	Typical Value (English)	Typical Value (SI)	Test Method
Tear Strength ³	415 lbf/in	72.7 kN/m	ASTM D624
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	81	81	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-15.7 °F	-26.5 °C	ASTM D746

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	365 to 385 °F	185 to 196 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	350 to 360 °F	177 to 182 °C

Notes

¹ Typical values are not to be construed as specifications.

² 20 in/min (510 mm/min)

³ Die C, 20 in/min (510 mm/min)